



# WEST TEXAS GAS - WELD TEST REPORT

SEPARATE FORM FOR EACH WELDING PROCEDURES

WTG-2000

DATE		WELDERS NAME			SOCIAL SECURITY NUMBER		
LOCATION		NAME OF CONTRACTOR OR COMPANY		RIGHT-HANDED <input type="checkbox"/>	REQUALIFYING TEST <input type="checkbox"/>		
				LEFT-HANDED <input type="checkbox"/>	QUALIFYING TEST <input type="checkbox"/> LINE TEST <input type="checkbox"/>		
<input type="checkbox"/> POSITION INCLINED	<input type="checkbox"/> ELECTRIC ARC	<input type="checkbox"/> INDOOR	WEATHER	TEMPERATURE	TIME OF DAY	WIND BREAK USED	
<input type="checkbox"/> FIXED HORIZONTAL <input type="checkbox"/>	<input type="checkbox"/> OX-ACETYLENE	<input type="checkbox"/> OUTDOOR					
PIPE SPECIFICATION	PIPE MANUFACTURER		WALL THICKNESS		DIAMETER (OD)	WEIGHT PER FOOT	
MAKE OF WELDING MACHINE	SIZE	MAKE OF OX-ACETYLENE APPARATUS	WELDING NOZZLE SIZE		OX-ACETYLENE PRESSURE FLOWING		
BRAND OF ELECTRODE	BRAND OF OX-ACETYLENE ROD AND SIZE		NUMBER OF PASSES - OX-ACETYLENE WELD			WELDING PROCEDURE NO.	

PIPE WELDS	ELECTRODE TYPE AND SIZE	MACHINE SETTINGS		AMPERAGE RG.	VOLTAGE RC.	This weld has been visually inspected and destructively tested in accordance to API-1104
		COARSE	FINE			
	STRINGER					
	HOT PASS					
	FILLER (S)					
	CAP PASS					

TENSILE TEST	COUPON			CROSS SEC. AREA SQ.IN.	LOAD	% ELONG.	COMPUTED TENSIL PSI	REMARKS	AC-CEPTED	RE-JECTED
	LOCATION	LENGTH	WIDTH							
	1									
	2									
	3									
	4									

BEND TEST	COUPON LOCATION	TYPE OF BEND	REMARKS	AC-CEPTED	RE-JECTED
	1				
	2				
	3				
	4				

NICK-BREAK TEST	COUPON LOCATION	REMARKS	AC-CEPTED	RE-JECTED
	1			
	2			
	3			
	4			

TEE WELD TEST	SIZE AND WALL THICKNESS OF MAIN	GAS PRESSURE ON MAIN PSIG	LOCATION OF FRACTURE WELD <input type="checkbox"/> NIPPLE <input type="checkbox"/> MAIN <input type="checkbox"/>		
	DID WELD CONTAIN: PINHOLES      COLOROLL      UNDERCUT		DEPTH OF UNDERCUT	LENGTH OF UNDERCUT	
	REMARKS ON TEE WELD				

PIPE WELD	QUALIFIED <input type="checkbox"/>	NOT QUALIFIED <input type="checkbox"/>	ELECTRIC ARC <input type="checkbox"/>	OX.ACETRENE <input type="checkbox"/>	TEE WELD	QUALIFIED <input type="checkbox"/>	NOT QUALIFIED <input type="checkbox"/>	ELECTRIC ARC <input type="checkbox"/>	OX.ACETYLENE <input type="checkbox"/>
TESTED BY	SIGNATURE				TITLE				